

Work Order ID 116329

April-10-14 12:36:17 PM

\*116329\*

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Item ID: D4130-1

Revision ID:

Item Name: Fwd Cabin Floor Protector

Start Date: 4/10/14 Start Qty: 1.00 \*1\*

Required Date: 4/11/14 Req'd Qty: 1.00 \*1\*

Reference:

Approvals: Process Plan: h Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Run Start \*NR1\*

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4130

B

100

\*100\*

Waterjet

FLOW CNC Waterjet

FLOW WATER JET

Memo

1-Cut as per Dwg

Dwg Rev: B

Prog Rev: B

2-Debur if necessary

0.00

0.00

1 mm 14/04/10

110

\*110\*

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

1 mm/A. 14/04/10

120

\*120\*

QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

DAS  
27  
9-89

14/4/10

1

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Item ID: D4130-1

Revision ID:

Item Name: Fwd Cabin Floor Protector

Start Date: 4/10/14 Start Qty: 1.00 \*1\*

Required Date: 4/11/14 Req'd Qty: 1.00 \*1\*

Reference:

Accept

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

**\*130\***

Packaging

Memo

PPP116332

0.00

Packaging

1X DAS APR 10 2014  
28  
9-89

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MLJ 14-04-11MLJ 14-04-11

# Picklist Print

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Work Order ID: 116329

\*116329\*

Parent Item: D4130-1

\*D4130-1\*

Parent Item Name: Fwd Cabin Floor Protector

Start Date: 4/10/14

Required Date: 4/11/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.08 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased		No		100	sf	4,022.775	15.65	19			

\*MI FXS 125-F60029-04\*

GE PLASTICS LEXAN SHEET

\*\*

mm/D 14/04/10

Location

Loc Qty

Loc Code

MAT019

4022.775

124866

106

m126425

382.675

m127934

974.1

m128746

2560

19

DART AEROSPACE LTD		Work Order:	11639
Description:		Part Number:	W 4130-1
Inspection Dwg: <del>D4130-A</del> Rev: B			Page 1 of 1

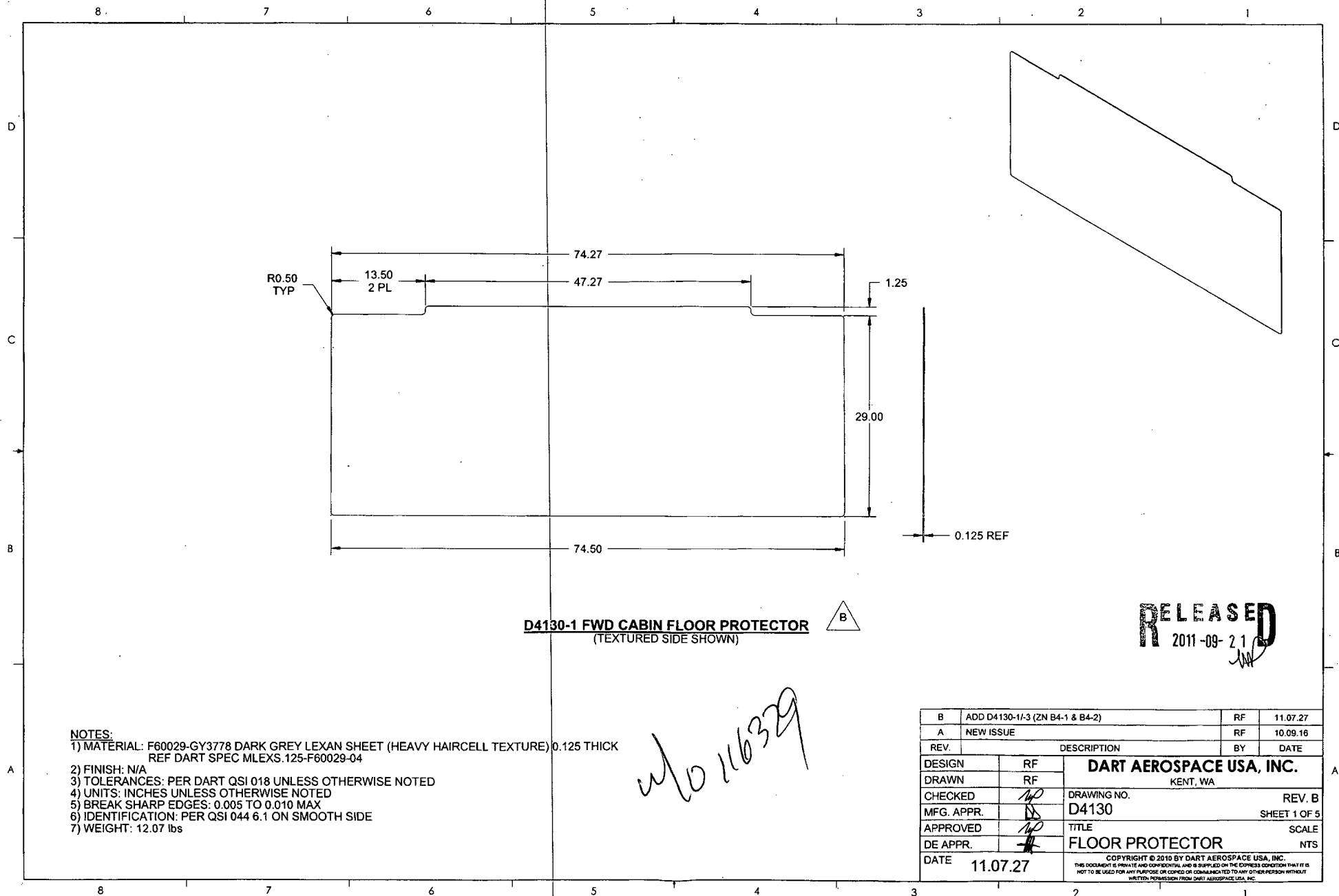
## FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by: <i>mm/14/10</i>	Audited by: <i>SmP</i>	Preliminary Approval:
Date: <i>14/04/10</i>	Date: <i>14/4/11</i>	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

10.04.15



**D4130-1 FWD CABIN FLOOR PROTECTOR**  
(TEXTURED SIDE SHOWN)

**RELEASED**  
2011-09-21

**NOTES:**

- 1) MATERIAL: F60029-GY3778 DARK GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK  
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER QSI 044 6.1 ON SMOOTH SIDE
- 7) WEIGHT: 12.07 lbs

*W/O 116329*

B	ADD D4130-1/3 (ZN B4-1 & B4-2)	RF	11.07.27
A	NEW ISSUE	RF	10.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE USA, INC.</b> KENT, WA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>RF</i>	D4130	SHEET 1 OF 5
APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	<i>RF</i>	FLOOR PROTECTOR	NTS
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